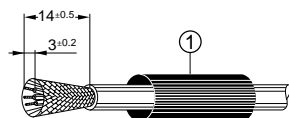


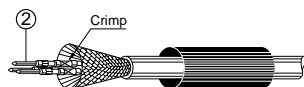
1. Cable preparation

First, place the heatshrink boot ① on the cable. Strip the individual conductors according to the indicated dimensions and flare the shield braid.

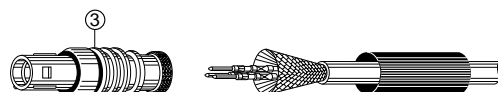


2. Cable termination

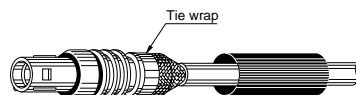
2.1 Fix the appropriate positioner in the crimping tool and set the selector to the number corresponding to the conductor AWG as indicated on the positioner label. Fit conductor into contact ② and make sure it is visible through the inspection hole in the crimp barrel. Open crimping tool then push contact fully into positioner and complete one crimping cycle. Remove from crimping tool and check that conductor is secure in contact and shows in inspection hole.



2.2 Slide the assembly into the connector shell ③. Arrange the contacts according to the marking, then push them into the insulator, make sure the contacts are in place by gently pulling on the cable. Fill up the back of the cabling chamber with compound RTV silicone.

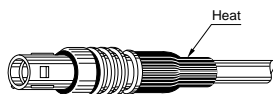


2.3 For shielded cables, put the shield braid over the rear of the connector. Cut off possible surplus. Use a band-it tie wrap to fix the braid in place (See below for recommended tie-wrap and banding tool).



	Part number		
	GLEN-AIR®	TIE-DEX®	AXON®
Banding tool	600-061	A30199	ACDBS100
Tie wrap	600-057	A31189	AXCL0Z

2.4 Put the heatshrink boot in place and heat gently until it retracts.



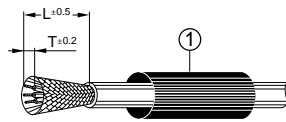
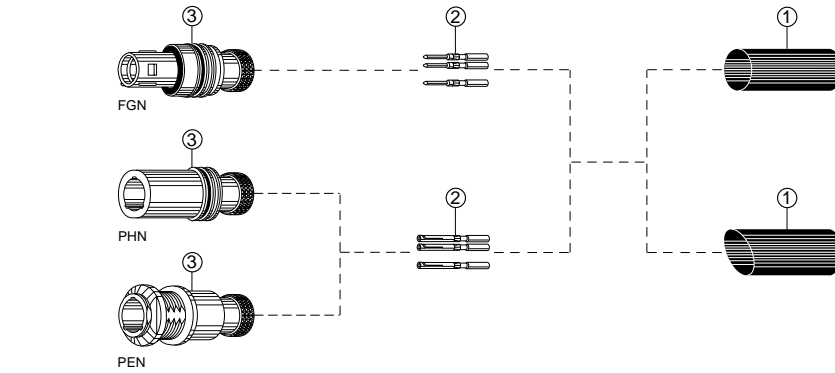
If you have any
questions or
require customer
assistance, please
contact us directly
at (800) 444-5366.

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Assembly instructions for 0F to 5F series



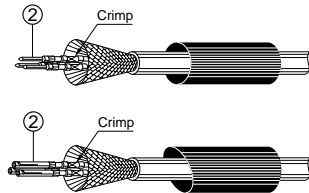
1. Cable preparation

First place the heatshrink boot ① on the cable. Strip the cable according to dimensions of the table, then flare the shield braid.

Series	T	L
0F	4	14
1F	4	14
2F	4	14
3F	4	14
4F	4	14
5F	4	14

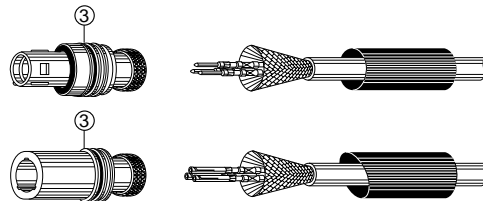
2. Cable termination

2.1 Fix the appropriate positioner in the crimping tool and set the selector to the number corresponding to the conductor AWG as indicated on the positioner label. Fit conductor into contact ② and make sure it is visible through the inspection hole in the crimp barrel. Open crimping tool then push contact fully into positioner and complete one crimping cycle. Remove from crimping tool and check that conductor is secure in contact and shows in inspection hole.



2.2 Slide the assembly into the connector shell ③.

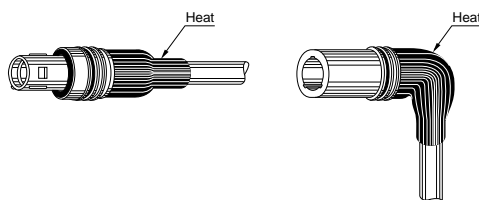
Arrange the contacts according to the marking, then push them into the insulator, make sure the contacts are in place by gently pulling on the cable.



2.3 For shielded cables, put the shield braid over the rear of the connector. Cut off possible surplus. Use a band-it tie wrap to fix the braid in place (See below for recommended tie-wrap and banding tool).

	Part number		
	GLEN-AIR®	TIE-DEX®	AXON®
Banding tool	600-061	A30199	ACDBS100
Tie wrap	600-057	A31189	AXCL0Z

2.4 Put the heatshrink boot in place and heat gently until it retracts.



If you have any questions or require customer assistance, please contact us directly at (800) 444-5366.

