

Fuse Selection Guide

Although care is taken to properly design electrical and electronic circuits; overcurrents in the form of short-circuits and overload can occur. The sole purpose of fuses and circuit breakers is to protect personnel and/or equipment from serious harm when an overcurrent condition arises. This guide is intended to help create a better understanding the various parameters of overcurrent protection and the proper application of circuit protective devices. This guide creates a basic understanding of overcurrent principles and applications but is not intended to supplant sound engineering principles or replace specific application testing.

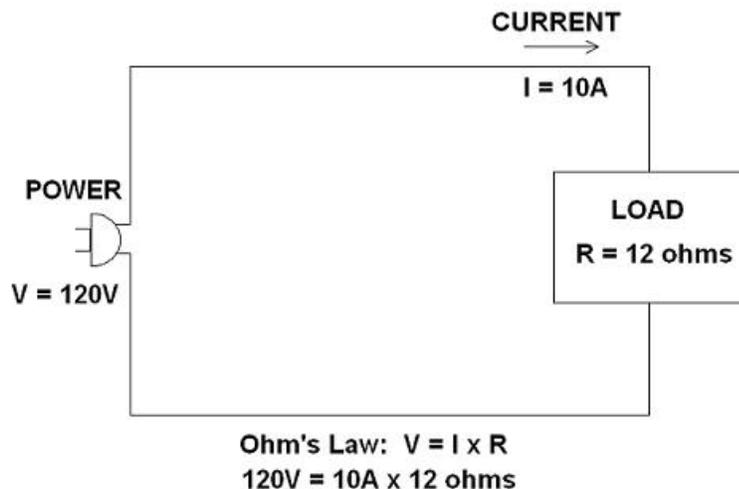
Overcurrents

An overcurrent is a condition which exists in an electrical circuit when the normal load current is exceeded. The two basic forms of an overcurrent are overloads and short circuits. Fuses and circuit breakers primary role in a circuit is to protect personnel and equipment when dangerous overcurrents do happen.

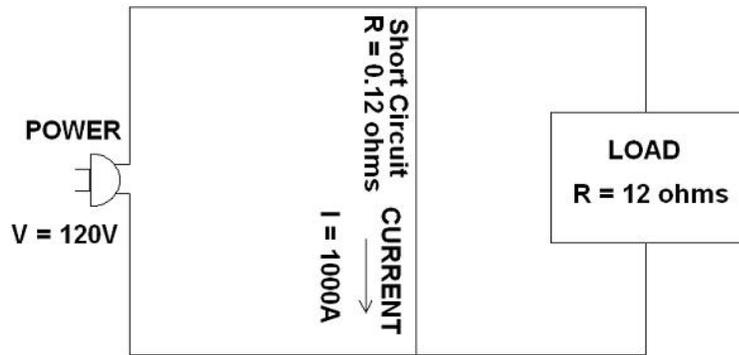
Short Circuit

A short-circuit is an overcurrent condition where an abnormal, low-resistance, circuit path is introduced into the circuit. This low-resistance path bypasses the normal load and can create extremely high currents (up to 1000x the normal current under some conditions).

Under normal conditions a typical circuit may be described by Ohm's Law as follows:



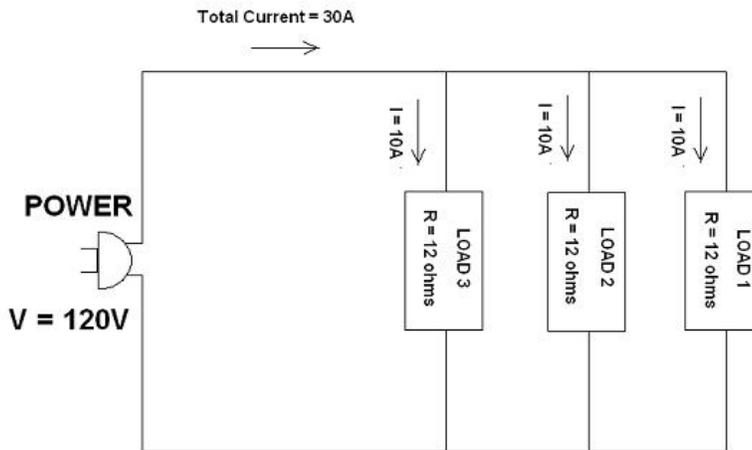
When a short circuit occurs, a low-resistive, abnormal path is created which will cause the circuit current to increase as the circuit resistance is decreased. The current when a short circuit is introduced can exceed 1000 times the normal current of the circuit. The circuit diagram of a short circuit is shown below:



Ohm's Law: $V = I \times R$
 $120V = 1000A \times 0.12 \text{ ohms}$
Short Circuit

Over Load

An overload is an overcurrent condition where the current exceeds the normal full load-capacity of the circuit but where no fault condition (short-circuit) is present. A momentary overload condition (also known as “in-rush” currents) may also occur when a circuit is first initialized due to capacitor charging and/or motor-startup. A over load circuit diagram is shown below:



OVERLOAD CIRCUIT

In order to select the proper protective device, the following parameters and criteria need to be considered:

1. **What is the normal operating current of the circuit?**
2. **What is the operating voltage?**
3. **Is the circuit AC or DC?**
4. **What is the operating ambient temperature?**
5. **What is the available short-circuit current?**
6. **What is the maximum allowable I^2t ?**

7. **Are there in-rush currents available?**
8. **Is the protective device being used for short-circuit protection, over-load protection, or both?**
9. **What are the physical size limitations?**
10. **Is the PCB surface mount or thru-hole?**
11. **Does the fuse need to be "field-replaceable"?**
12. **Is resettability an issue?**
13. **What safety agency approvals are needed?**
14. **How will I mount the device?**
15. **What are the cost considerations?**

What is the normal operating current of the circuit?

In order to select the right amperage of the fuse, you first need to know the full-load steady-state current of the circuit at an ambient temperature of 25° C (68° F). Once the current value is determined, then a fuse rating should be selected as to be 135% of this value (taken to the next standard value).

For example, if the normal steady-state current is calculated to be 10 amps, then a 15A fuse rating should be selected [10 amps x 135% = 13.5 amps, the next larger standard size is 15A].

It is important to note that if the fuse is intended to be used in an environment with possibly very high or low ambient temperatures, then the nominal fuse current would need to be sized significantly higher or lower (see ambient temperature below).

What is the operating voltage?

The basic rule of thumb is that the voltage rating of the fuse must always higher than the voltage rating of the circuit that it is protecting.

For example, if the circuit voltage is 24 volts, then the fuse voltage rating must be higher than 24 volts (yes...it can be 250 V...just so long as it's higher than the circuit voltage).

Is the circuit AC or DC?

There exist two distinct types of circuits AC (alternating current) and DC (direct current).

AC power is what you will typically find in your home from the electrical utility. AC power is created primarily by moving machines such as generators and delivered through the electric grid.

DC power is typically used in electronic and automotive applications. DC power generally is created via a chemical reaction (as batteries and solar cells) or converted AC power through the use of AC to DC power supplies.

With AC power, the current and voltage oscillate back and forth. This oscillation helps the fuse to clear quickly. DC power on the other hand doesn't oscillate so the fuse must find other means to clear itself when opening.

Because of these differences, some fuses are designed specifically to be used in DC applications (such as automotive fuses). Some AC rated fuses may be used in DC applications, however there may be a voltage de-rating in these cases.

What is the operating ambient temperature?

Ambient temperature is a fancy way of saying the "outside air" surrounding the fuse. Normally, the fuses are tested in "laboratory conditions" by the safety agencies such as UL and CSA. The lab conditions are almost always set at 25°C or 77°F. Unfortunately, most real world conditions are not those found in a laboratory.

Fuses are heat sensitive devices meaning that it takes heat (via the overcurrent) in order to melt the fuse element inside the fuse. The more heat...the faster it takes to melt the fuse element...the less heat...the longer it takes to melt the fuse element.

If a fuse will be subjected to a higher temperature than 25°C, then the fuse amperage will need to be increased as to compensate for the higher temperature (to avoid "nuisance tripping"). Likewise, if the fuse will be used at a lower temperature, then the fuse amperage needs to be lowered (or else it might never open).

The rule of thumb is that for every 20°C higher or lower in temperature, the fuse should be re-rated higher or lower 10-15%.

An example of a fuse re-rating when higher ambient temperatures are present:

Normal full-load current: 1 Amp

Normal fuse sizing: 1.5 Amps (135% of full load current taken to the next higher standard rating)

Ambient Temperature: 65°C

Re-rating: Re-rating: 2 Amps (130% of normal fuse rating)

Conversely, when a fuse is intended to be used in extreme low temperature conditions, the fuse must have a lower rating than that in normal conditions.

An example of the fuse re-rating when lower ambient temperatures are present:

Normal full-load current: 1 Amp

Normal fuse sizing: 1.5 Amps (135% of full load current taken to the next higher standard rating)

Ambient Temperature: -15°C

Re-rating: 1.2 Amps (70% of normal fuse rating taken to the next higher standard fuse rating)

What is the available short-circuit current?

The available short circuit current is the measured or calculated current that can be delivered to a circuit by a power source when a short circuit is present. This information is extremely important as an overcurrent protective device has only a finite ability to safely open a circuit when a fault condition occurs. Therefore the amount of fault current available is a critical piece of information in order to select the proper protective device.

The available short circuit calculation can be very complex and generally should be left to qualified engineers to calculate. These calculations are generally based on the following factors:

- How much short-circuit current is available from the utility?
- What is the resistance of the wiring from the utility to the piece of equipment where the fuse is installed?
- What is the internal resistance of the piece of equipment where the fuse is installed

Once all of these factors are known, then the engineer can calculate the available short circuit current to the fuse.

The fuse must be selected as to have a greater short circuit rating than what is available in the circuit (otherwise the fuse can explode and cause great harm to people and equipment!)

What is the maximum allowable I²t?

All overcurrent protective devices take a certain amount of "reaction time" when they open to clear a circuit fault. During the time it takes for the fuse to open, there is energy flowing through the fuse. That energy is measured in I²t. There two parts to the fuse's "reaction time".

- 1) The time it takes to melt the fuse element (also known as the melting time, T_m).
- 2) The time it takes to quench the electrical arc (also known as the arcing time, T_a).

The total time open the fault is known as the total clearing time. $T_c + T_m + T_a$

During this clearing time, there is energy is being "let-thru" the fuse. The downstream components are then subjected to this extreme energy as it passes through the fuse (if only for a few milliseconds).

In order to specify the proper fuse or circuit breaker in a circuit, the engineer must know the withstand capabilities of the downstream circuit components and select a fuse whose let-thru energy is below that of those components.

Are there "in-rush" currents available?

Depending on the circuit, there are times when a large amount of current is required

when a piece of equipment is turned on. The types of components that can cause this type of in-rush include motors, fans, and capacitors.

The in-rush current can be as high as 6-10 times that of the normal current (for example a typical TV might draw 3A but the in-rush could be as high as 30A). These currents are typically harmless and subside within 1-2 seconds of startup.

During an in-rush, the fuse should not open. The specified fuse in this case should be a time-delay fuse allowing the piece of equipment to start up properly without a nuisance opening of the fuse when the overcurrent occurs.

Is the protective device being used for short-circuit protection, over-load protection, or both?

If the device is to be used as short-circuit protection, the fuse or circuit breaker must interrupt the fault quickly (generally less than 4 milliseconds) in order to give the maximum protection to equipment and personnel.

If the fuse or circuit breaker is intended for over-load protection only, then it can be much slower in reacting to the over-current - seconds or even minutes as compared to milliseconds...

All fuses offer some form of both short-circuit protection as well as over-load protection whereas many circuit breakers however are over-load protection ONLY and have no capabilities to protect against dangerous short-circuits.

What are the physical size limitations?

Many times the fuse or circuit breaker needs to be mounted into a place with physical size limitations.

It is this reason that fuse and circuit breaker manufacturers have created a wide selection of components with varying physical sizes. Typically however, there are a trade-offs that the engineer must consider.

Generally speaking, the smaller the fuse, the less current and/or capabilities that the fuse or circuit breaker may have. For example, a subminiature fuse maybe limited to 15A where as the larger 1/4" x 1 1/4" glass tube fuse can accommodate up to 40A.

Additionally, although the fuse can be smaller, the corresponding fuse holder maybe substantially bigger adding to the consideration.

Is the PCB surface mount or thru-hole?

There are several different options for both surface mount fuses and thru-hole fuses.

With surface mounted fuses, there are multiple sizes available from a 6125 (6.1 x 2.5 mm) package all the way down to a 0603 (0.6 x 0.3 mm) package.

The thru-hole options are even greater with axial-leaded options available on all of our

standard glass and ceramic fuses as well as a variety of leaded subminiature and micro fuses.

These same options are available in resettable fuses as well.

Additionally, the fuse mounting can also play a part in the designers' decision especially if the fuse needs to be field-replaceable.

Does the fuse need to be "field-replaceable"?

Fuses are intended to open a circuit when an overcurrent occurs; whether it be a short-circuit or an over-load. A decision by the engineer needs to be made as to whether or not the fuse should be field replaceable.

The primary reason for making the fuse replaceable is simply convenience for the end-user in getting their equipment back up and running.

The reasons for choosing not to have the fuse field replaceable are two-fold:

1. There can be a significantly greater cost to the manufacturer to include a fuseholder as opposed to directly soldering the fuse into or onto the PCB
2. The manufacturer may not want the end-customer to access the interior of the equipment to replace the fuse for liability issues. This is especially true when a short-circuit was the cause of the problem in the first place.
3. The manufacturer may have some "planned obsolescence" of their parts and may want to replace the entire circuit board rather than have someone replace just the fuse

Is resettability an issue?

There are one-time use fuses and resettable type fuses available to the engineer.

Both types of fuses provide short-circuit and over-load protection. Resettable fuses are limited to circuit applications below 9 amps (at 12V) and even less current at higher voltages.

Circuit breakers can also provide resettability and can range from 1A to 6000A.

One-time fuses are just as their name implies. Once they are called upon to act, the interior link melts and the fuse must be replaced. Just because the fuse is replaced, there can still be a short-circuit or over-load still present in the circuit which can cause the newly replaced fuse to open as well. Care should be taken to correct whatever problem that may have occurred when the fuse opened in the first place...before replacing the open fuse with a new fuse.

What safety agency approvals are needed?

There is an entire alphabet soup of world-wide safety agencies out there. UL, CSA, IEC, CCC, PSE, VDE, Nemko, Semko and TUV are some of the most popular

agencies.

The agency approvals needed by manufacturers depends solely on what type of equipment they are making and where in the world they hope to sell their equipment.

Fuses typically are available with several approvals (for example UL and CSA). Even within a single agency, there can be multiple types of approvals such as UL listing versus UL recognized. .

Certain equipment does not require any agency approvals such as many automotive or low-voltage applications.

The biggest issues as it relates to safety agency approvals for fuses is that there are several different test methodology and standards depending on the agency involved. This might mean two different fuse characteristics for what is apparently the same fuse and/or application.

How will the fuse be mounted?

One of the most careful considerations that need to be made is the mounting of the fuse in the circuit. There are several options at hand:

1. **Direct Solder** - In this method, the fuse is directly soldered into or onto the printed circuit board (PCB). The drawback to this design is the lack of field replaceable parts as discussed in great detail in section 11 but cost can be significantly reduced with this mounting method.
2. **Fuse Clips** - Fuse clips are relatively inexpensive and allow for field replaceability. Fuseclips are typically mounted on a PCB so any attempt at replacing the fuse will require opening of the piece of equipment by the end-user. Additionally, removing a fuse from a PCB without disconnecting the power source could lead to an electrical shock when touching the fuse. Fuse clips are available for all "tube" fuses as well as microfuses. Typically fuseclips are limited to 15A of normal current. Fuse clips are generally not listed or recognized by any safety agencies.
3. **Panel Mounted Fuseholders** - Panel mounted fuseholders allow for easy access for the end-user to replace the fuse in the field. The panel mount fuseholder is shock-safe meaning that the fuse is removed safely when the cap of the fuseholder is removed preventing the possibility of electrical shocks. Fuseholders are typically tested and approved by safety agencies such as UL and CSA. Fuseholders are typically available up to 30A.
4. **Fuse Blocks** - Fuse blocks are like fuse clips however they do not need to be mounted on the PCB. Fuses mounted in fuse blocks are typically only accessible by opening the piece of equipment which could lead to electrical shocks if the equipment is not disconnected from the power source. Fuse blocks are one of the few methods to mount fuses of large amperage.
5. **Inline Fuse Holders** - Inline fuse holders are typically used as a part of a wire harness assembly or where no surface is available to secure another type of fuse mount. Inline fuse holders are generally available up to 100A in lower voltage applications and up to 30A in higher voltage applications.

What are the cost considerations?

The costs considerations can vary by several degrees depending on the size, performance, and mounting of the fuse. Generally speaking, the larger a fuse is; the most it will cost (due to higher material costs to build the fuse).

The performance characteristics of a particular fuse are also a large cost consideration. A low voltage automotive fuse might a fraction of the cost as compared with a 500V super high-speed, ceramic tube fuse both rated at 10A.

Safety agency approvals will also add to the overall cost of the fuse.

One of the largest costs of a fuse is the fuse holder. A typical panel-mount fuse holder may cost in upwards of 10 times than that of the fuse itself.