

# **PRODUCT SPECIFICATION**

Cylindrical Lithium-ion Cell



	Signature	Date
Customor		
Customer Approval	Company Name :	
	Company Stamp :	

Prepared By	Checked By	QA	Approved By



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### KULR Technology Inc

### TITLE: Cylindrical Lithium Ion Cell M500

REV: V0 Page: 1 of 7 Date: 20190103

### History of revision

Revision	Date	Originator	Reason of Revision
0	01/03/2019	Zhimin Xie	Original Release



KULR Technology Inc

### **Product Specification**

TITLE:	Cylindrical	Lithium Ion Cell M	500	RE Pas	V: ze:	V0 2 of 7
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KULR Technology Inc

### **Product Specification**

### TITLE: Cylindrical Lithium Ion Cell M500

REV:V0Page:3 of 7Date:20190103

### 1 <u>SCOPE</u>

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3

The product specification describes the requirements of the Cylindrical Lithium-ion Cell to be supplied to the customer by KULR Technology Inc. Should there be any additional information required by the customer, customer are advised to contact KULR Technology Inc.

#### 2 DESCRIPTION AND MODEL

2.1	Description	Cylindrical Lithium Ion Cell			
2.2	Model	M500			
<u>GEN</u>	ERAL SPECIFICATIONS				
3.1	Nominal Capacity	5000mAh (at 0.2C Discharge)			
	Minimum Capacity	4900mAh (at 0.2C Discharge)			
	Nominal capacity is measured by the discharge according to specification at $25^{\circ}C$ .	at 0.2C to 2.5V end voltage after standard fully charged			
3.2	Maximum Charge Voltage	4.20V±0.03V			
3.3	Average working Voltage	3.60V@0.2C			
3.4	Standard Charge Method(25 $^\circ C \pm 2 ^\circ C$ )	Constant Current and Constant Voltage (CC/CV)			
		Current 0.2C (1000mA)			
		Voltage 4.2V			
		End Current 100mA±5mA			
3.5	Maximum Charge Current	$0^{\circ}$ C $\leq$ T $\leq$ 10 $^{\circ}$ C 0.1C(500mA)			
		10℃ < T ≤ 20℃ 0.2C(1000mA)			
		20℃ < T ≤ 45℃ 0.3C(1500mA)			
3.6	Standard Discharge	Constant Current (CC)			
		Current 0.2C (1000mA)			
		End Voltage 2.5V			
3.7	Maximum Discharge Current	-20℃≤ T ≤20℃ 1.0C(5000mA)			
		20°C< T ≤ 45°C 2.0C(10000mA)			
		45℃< T ≤60℃ 1.0C(5000mA)			
3.8	Cycle Life				
	500th cycle $\geq$ 70% of 1 <sup>st</sup> Capacity (25°C $\pm$ 2°C, 4.2V-2.5V)				
	If discharged at high rate and high temperature frequently, cell cycle life will be shorten.				

3.9	Weight of Bare Cell	Avg.	70g±2g
3.10	Operating Enviromental Temperature	Charge	0℃ ~ 45℃
		Discharge	<b>-20°</b> ℃ ~ 60°℃
3.11	Storage Temperature	1 month	<b>-20°</b> ℃ ~ 50°℃
	(For shipping state)	3 months	<b>-20°</b> ℃ ~ 40°℃
		12 months	- <b>20°C - 20°C</b>

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KULR Technology Inc

### TITLE: Cylindrical Lithium Ion Cell M500

REV:V0Page:4 of 7Date:20190103

### 4 OUTLINE DIMENSION (UNIT: mm)

Dimension: Diameter 21.7mm  $\pm$  0.2mm, Height 70.9mm  $\pm$  0.2mm. Refer to the attached drawing 1.

### 5 <u>APPEARANCE</u>

There shall be no such defect as deep scratch, flaw, crack, rust, leakage, which may adversely affect commercial value of the cell.

#### 6 TEST CONDITION AND DEFINITIONS

- 6.1 Measuring Equipment
  - 6.1.1 Voltmeter

Inner impedance>1000 $\Omega$ /V.

6.1.2 Ampere-meter

Total external resistance(ammeter and wire)<0.01Ω.

6.1.3 Slide caliper

The slide caliper should have a scale of 0.02mm.

6.1.4 Impedance meter

The impedance meter should be operated at AC 1kHz.

6.2 Unless otherwise specified, all tests shall be performed at 25±2°C and humidity of 65±20% RH.

The cells used for the test mentioned should be new ones delivered a week before at most.

6.3 Definitions :

C Rate ("C"): The rate (milliamperes) at which a fully charged cell is discharged to its end voltage in one (1) hour.

### 7 CHARACTERISTICS

7.1 Charge method

Charging shall consist of charging at a 0.3C constant current rate until the cell voltage reaches 4.2V. The cell shall then be charged at constant voltage of 4.2V while tapering the charge current. Charging shall be terminated when the charging current has tapered to 0.05C.

- 7.2 Discharge method
  - 7.1.1 Cells shall be discharged at a constant current of 0.2C to 2.5 volts
  - 7.1.2 Cells shall be discharged at a constant current of 0.5C to 2.5 volts
  - 7.1.3 Cells shall be discharged at a constant current of 1.0C to 2.5 volts
  - 7.1.4 Cells shall be discharged at a constant current of 2.0C to 2.5 volts
- 7.3 Internal Impedance

The impedance shall be measured by 6.1.4.

Initial Internal Impedance  $\leq 20m\Omega$ .

7.4 Discharge Rate characteristics

Cells shall be charged per standard charge method at  $25^{\circ}C \pm 2^{\circ}C$  and discharged per 7.2.1(0.2C), 7.2.2 (0.5C), 7.2.3 (1C), 7.2.4 (2C). The discharge capacity of each cell at respective discharge rate shall be compared with the discharge capacity at 0.2C and the percentage shall be calculated. Each cell shall meet or exceed the requirements of Table 1.

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### KULR Technology Inc

### TITLE: Cylindrical Lithium Ion Cell M500

REV:V0Page:5 of 7Date:20190103

	Table 1		
0.2C	0.5C	1C	2C
100%	≥95%	≥93%	≥90%

### 7.5 Cycle Life

Charge cells per 7.1. Rest 15 minutes. Discharge per 7.2.3. Rest 15 minutes before recharge. The test environmental temperature is  $25^{\circ}C \pm 2^{\circ}C$ . A cycle is defined as one charge and one discharge. Discharge capacity shall be measured after 500 cycles.

Discharge capacity (500th Cycle) ≥70% of 1st Cycle Capacity

7.6 Storage Characteristics After charge as per standard charge method, store the testing cells at 25°C ±2°C for 28 days. Then discharge as per 7.2.1.

The recovery discharge capacity ≥90% of Initial capacity.

7.7 Temperature Characteristics

Cells shall be charged per standard charge method and discharged per 7.2.3. Cells, full charged, shall be stored for 3 hours at the test temperature prior to discharging and then shall be discharged at the test temperature. The capacity of a cell at each temperature shall be compared to the capacity achieved at  $25^{\circ}$ C and the percentage shall be calculated. Each cell shall meet or exceed the requirements of Table 2.

		Table2		
<b>-10</b> ℃	<b>0</b> °C	<b>25</b> ℃	<b>45</b> ℃	<b>60</b> °C
≥70%	≥80%	100%	≥95%	≥90%

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### 8 <u>SAFETY</u>

8.1 External Short-circuiting Test at 25°C

Cell, charged per standard charge method, is to be short circuited by connecting the positive (+) and negative (-) terminals with a total external resistance of less than 50mohm. Stop the test when the cell voltage falls below 0.1V and the cell case temperature has returned to a value within  $10^{\circ}$ C of the original testing temperature.

Criteria: No Explosion, No Fire

8.2 Overcharge Test

Cell, charged per standard charge method, is to be overcharged with 1C to 6.3V while tapering the charge current. Monitoring change of cell temperature during testing. Stop the test when cell temperature decays to room temperature.

Criteria: No Explosion, No Fire

8.3 Overdischarge Test

Cell, charged per standard charge method, is discharged at constant current of 1C for 90min.

Criteria: No Explosion, No Fire

8.4 Heating Test

Cell, charged per standard charge method, is to be placed in the hot oven. Store the testing cells connecting with thermocouple in constant temperature box, heating the cells and box (speed of ascending



#### KULR Technology Inc

### TITLE: Cylindrical Lithium Ion Cell M500

REV:V0Page:6 of 7Date:20190103

temperature is  $5^{\circ}C \pm 2^{\circ}C$  per min) together at room temperature simultaneity, monitor the temperature change of the box, keep for 60 minutes after the box temperature reaches  $130^{\circ}C \pm 2^{\circ}C$ , then stop the test.

Criteria: No Explosion, No Fire

8.5 Crush Test

Cell, charged per standard charge method, is to be crushed between two flat surfaces and with cell longitudinal axis parallel to the flat surfaces of the crushing apparatus. The force for the crushing is to be applied by a hydraulic ram with a 1.25 inch (32 mm) diameter piston. The crushing is to be continued until a pressure reading of 2500 psi (17.2 MPa) is reached on the hydraulic ram, applied force of 3000 pounds (13 kN). Once the maximum pressure has been obtained it is to be released.

Criteria: No Explosion, No Fire

#### 9 <u>GUARANTEE</u>

Cells are guaranteed to be free from defects in workmanship and materials for a period of half a year provided that the manufacturer can confirm such defects are coming from manufacturing abnormality and not from abusive usage, or else manufacturer will solve the quality problem. KULR won't replace a new cell for free if the defects are not due to the failure of manufacturing process or is due to customer's abuse or misuse.

- 9.1 KULR will not be responsible for trouble occurred by handling outside of the precautions in instructions.
- 9.2 KULR requires batteries can not to be used in electric vehicles.
- 9.3 KULR will not be responsible for trouble occurred by matching electric circuit, cell pack and charger.
- 9.4 KULR will be exempt from warrantee any defect cells during assembling after acceptance.

#### 10 PACKAGING

Loading 64 cells per box, 2 boxes per case for a total of 128 cells. Sketch map refer to attached drawing 2.

#### 11 OTHERS

Any matter not included in this specification shall be conferred between the both parties.

#### 12 SHIPPING

The capacity of delivery cell is under 10%SOC. It is not specified more than 10% capacity remain at customer, because of self-discharge. During transportation, keep the cell from acutely vibration, impacting, solarization, drenching.



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TITLE: Cylindrical Lithium Ion Cell M500

REV:V0Page:7 of 7Date:20190103

## Attached 1: M500 Cell Size Drawing



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TITLE: Cylindrical Lithium Ion Cell M500

REV:V0Page:8 of 7Date:20190103

# Attached 2: M500 Packaging Sketch map Drawing

